

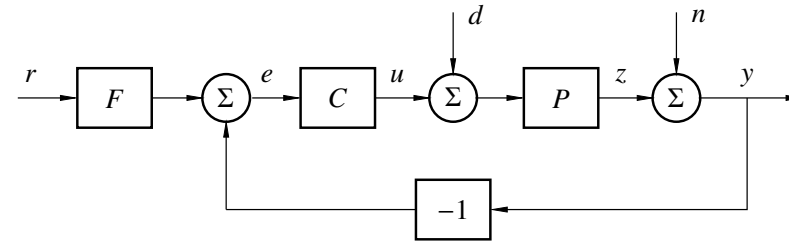


## Lecture 4 – Outline

- 1 Frequency domain specifications
- 2 Loop shaping
- 3 Feedforward design



## Relations between signals



$$Z = \frac{P}{1+PC}D - \frac{PC}{1+PC}N + \frac{PCF}{1+PC}R$$

$$Y = \frac{P}{1+PC}D + \frac{1}{1+PC}N + \frac{PCF}{1+PC}R$$

$$U = -\frac{PC}{1+PC}D - \frac{C}{1+PC}N + \frac{CF}{1+PC}R$$



## Design specifications

Find a controller that

- A:** reduces the effect of load disturbances
- B:** does not inject too much measurement noise into the system
- C:** makes the closed loop insensitive to process variations
- D:** makes the output follow the setpoint

Common to have a controller with **two degrees of freedom** (2 DOF), i.e. separate signal transmission from  $y$  to  $u$  and from  $r$  to  $u$ . This gives a nice separation of the design problem:

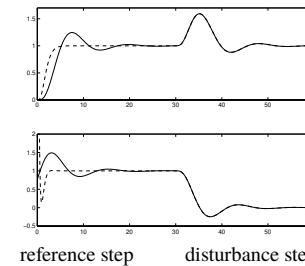
- 1 Design feedback to deal with A, B, and C
- 2 Design feedforward to deal with D



## Time-domain specifications

- Specifications for deterministic signals, e.g., step response w.r.t. reference change, load disturbance

- Rise-time  $T_r$
- Overshoot  $M$
- Settling time  $T_s$
- Static error  $e_0$
- ...



- Stochastic specifications, e.g.,

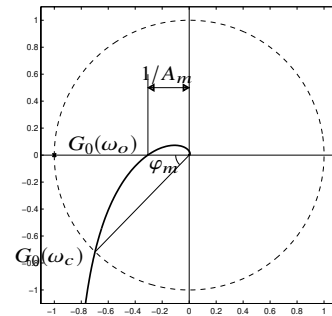
- Process output variance
- Control signal variance



## Frequency-domain specifications

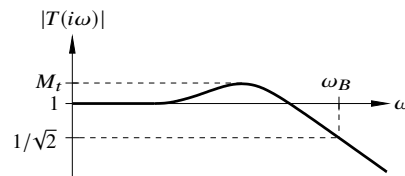
Open-loop specifications (for loop gain  $G_0 = L = PC$ )

- cross-over frequency  $\omega_c$
- phase margin  $\varphi_m$
- amplitude margin  $A_m$
- ...



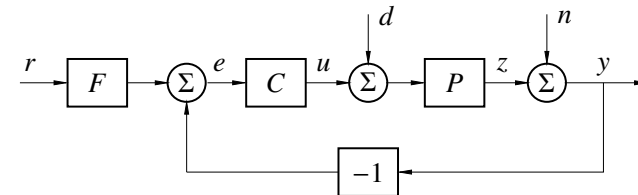
Closed-loop specifications, e.g.

- maximum sensitivity  $M_s$
- resonance peak  $M_t$
- closed-loop bandwidth  $\omega_B$
- ...



## Frequency domain specifications

Closed-loop specifications, cont'd:



Desired properties:

- Small influence of load disturbance  $d$  on  $z$   $\Leftrightarrow PS \approx 0$
- Limited amplification of noise  $n$  in control  $u$   $\Leftrightarrow CS \approx 0$
- Small influence of model errors on  $z$   $\Leftrightarrow S \approx 0$
- Robust stability despite model errors  $\Leftrightarrow T \approx 0$
- Accurate tracking of setpoint  $r$   $\Leftrightarrow TF \approx 1$



## Frequency domain specifications

$S + T = 1$  and other constraints makes the above impossible to achieve at all frequencies.

Typical design compromise:

- $T \rightarrow 0$  for high frequencies ( $\omega > \omega_B$ )
- $S \rightarrow 0$  for low frequencies (+ possibly other disturbance dominated frequencies)



## Expressing specifications on $S$ and $T$

Maximum sensitivity specifications:

- $\|S\|_\infty \leq M_s$
- $\|T\|_\infty \leq M_t$

Frequency-weighted specifications:

- $\|W_S S\|_\infty \leq 1 \Leftrightarrow |S(i\omega)| \leq |W_S^{-1}(i\omega)|, \forall \omega$
- $\|W_T T\|_\infty \leq 1 \Leftrightarrow |T(i\omega)| \leq |W_T^{-1}(i\omega)|, \forall \omega$

where  $W_S(s)$  and  $W_T(s)$  are some weighting functions



## Loop shaping

Idea: Look at the **loop gain**  $L = PC$  for design and translate specifications on  $S$  and  $T$  into specifications on  $L$

$$S = \frac{1}{1+L} \approx \frac{1}{L} \quad \text{if } L \text{ is large}$$

$$T = \frac{L}{1+L} \approx L \quad \text{if } L \text{ is small}$$

Classical loop shaping: Design  $C$  so that  $L = PC$  satisfies specifications on  $S$  and  $T$

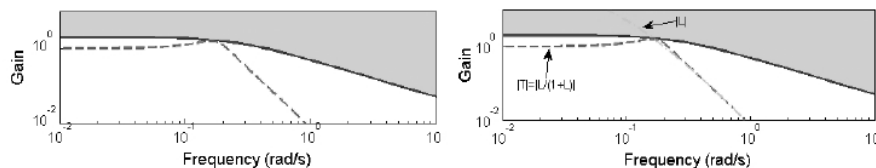
- how are the specifications related?
- what to do with the region around cross-over frequency  $\omega_c$  (where  $|L| \approx 1$ )?



## Complementary sensitivity vs loop gain

$$T = \frac{L}{1+L}$$

$$|T(i\omega)| \leq |W_T^{-1}(i\omega)| \Leftrightarrow \frac{|L(i\omega)|}{|1+L(i\omega)|} \leq |W_T^{-1}(i\omega)|$$



For large frequencies,  $W_T^{-1} \approx 0 \Rightarrow |T| \approx |L|$

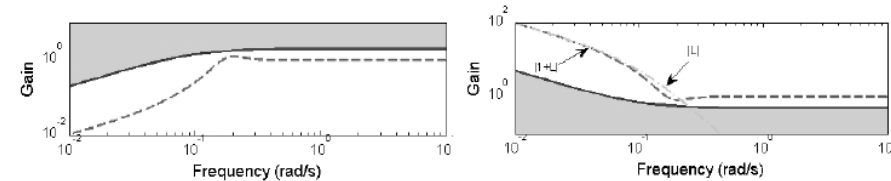
$$|L(i\omega)| \leq |W_T^{-1}(i\omega)| \quad (\text{approx.})$$



## Sensitivity vs loop gain

$$S = \frac{1}{1+L}$$

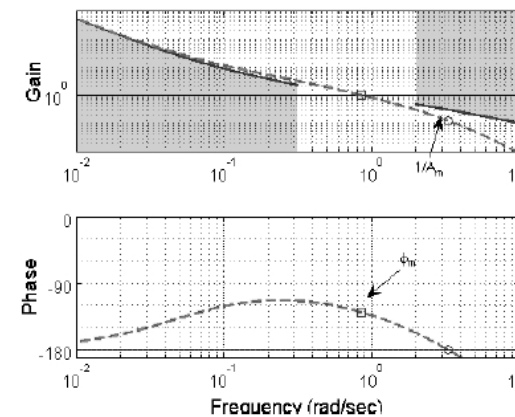
$$|S(i\omega)| \leq |W_S^{-1}(i\omega)| \Leftrightarrow |1+L(i\omega)| > |W_S(i\omega)|$$



For small frequencies,  $W_S$  large  $\Rightarrow 1+L$  large and  $|L| \approx |1+L|$ .

$$|L(i\omega)| \geq |W_S(i\omega)| \quad (\text{approx.})$$

Resulting constraints on loop gain  $L$ :



Approximations are inexact around cross-over frequency  $\omega_c$ . In this region, focus is on stability margins ( $A_m$ ,  $\varphi_m$ )



## Lead-lag compensation

Shape the loop gain  $L = PC$  using a compensator  $C = C_1 C_2 C_3 \dots$  composed of various elements, such as

- gain

$$K$$

- lag (phase retarding) elements

$$C_{lag}(s) = \frac{s + a}{s + a/M}, \quad M > 1$$

- lead (phase advancing) elements

$$C_{lead}(s) = N \frac{s + b}{s + bN}, \quad N > 1$$

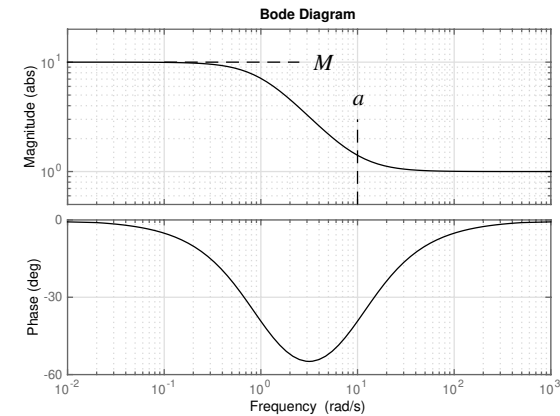
Example:

$$C(s) = K \frac{s + a}{s + a/M} \cdot N \frac{s + b}{s + bN}$$



## Lag filter

$$C_{lag}(s) = \frac{s + a}{s + a/M}, \quad M > 1$$



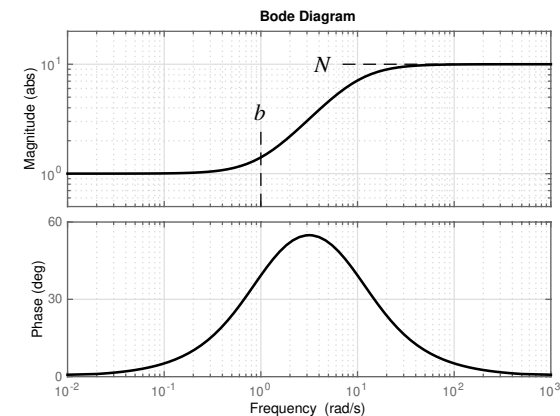
## Lag filter

- Increases low-frequency loop gain by factor  $M$ 
  - $M = \infty \Rightarrow$  PI controller
  - Reduces static error by factor  $M$  if  $L(s)$  contains an integrator
- Break frequency  $a$  should be as high as possible for fast disturbance rejection, but too high  $a$  reduces stability margins
  - Rule of thumb  $a = 0.1\omega_c$  guarantees that  $\varphi_m$  is reduced less than  $6^\circ$



## Lead filter

$$G_{lead}(s) = N \frac{s + b}{s + bN}, \quad N > 1$$





## Lead filter

- Increases phase by amount that depends on  $N$  (see Collection of Formulae), maximum phase lead at  $\omega = b\sqrt{N}$ 
  - Typically placed at desired cross-over frequency  $\omega_c$
- Gain at  $b\sqrt{N}$  increases by  $\sqrt{N}$ . To retain the same cross-over frequency, the overall controller gain must be decreased



## Iterative lead-lag design

Typical workflow:

- Adjust gain to obtain the desired cross-over frequency
- Add lag element to improve the low-frequency gain
- Add lead element to improve the phase margin

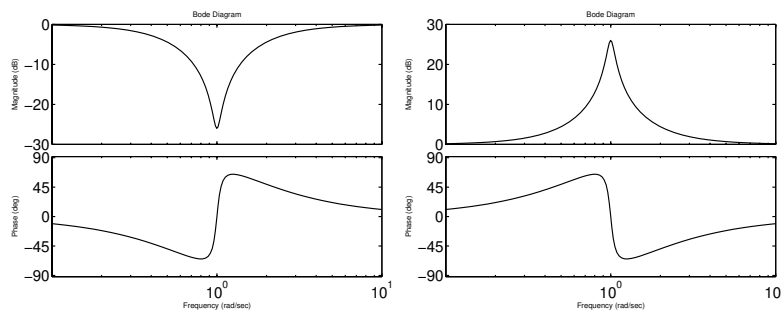
Adding a lead element while retaining the cross-over frequency affects the low-frequency gain

Need to iterate!



## Links with complex poles/zeros

Example (notch/resonance filters):  $\frac{s^2 + 2\zeta_a\omega_0s + \omega_0^2}{s^2 + 2\zeta_b\omega_0s + \omega_0^2}$



$$\omega_0 = 1, \zeta_a = 0.05, \zeta_b = 1$$

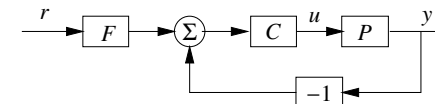
$$\omega_0 = 1, \zeta_a = 1, \zeta_b = 0.05$$



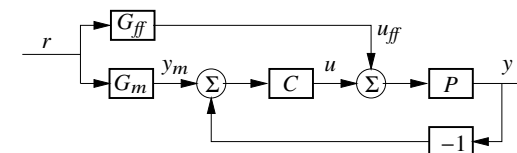
## Feedforward design

Two common 2-DOF configurations:

(1)



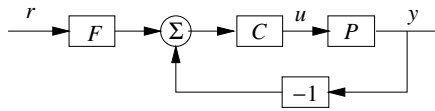
(2)



Ideally, we would like the output to follow the setpoint perfectly, i.e.  $y = r$



## Feedforward design (1)



Perfect following requires

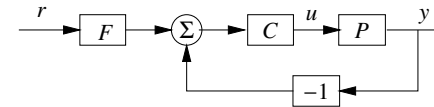
$$F = \frac{1 + PC}{PC} = T^{-1}$$

In general impossible because of pole excess in  $T$ . Also

- $T$  might contain non-minimum-phase factors that can/should not be inverted
- $u$  must typically satisfy some upper and lower limits



## Feedforward design (1)



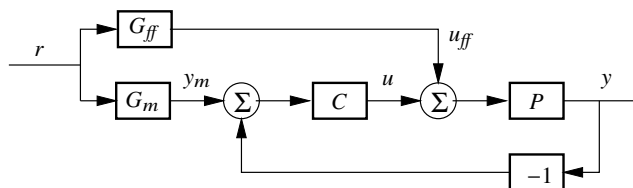
Assume  $T$  minimum phase. An implementable choice of  $F$  is then

$$F(s) = \frac{1 + P(s)C(s)}{P(s)C(s)(sT_f + 1)^d}$$

where  $d$  is large enough to make  $F$  proper



## Feedforward design (2)



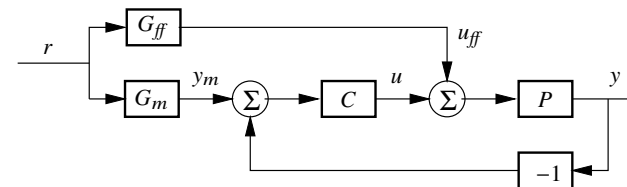
$G_m$  and  $G_{ff}$  can be viewed as generators of the desired output  $y_m$  and the feedforward  $u_{ff}$  that corresponds to  $y_m$

For  $y$  to follow  $y_m$ , select

$$G_{ff} = G_m/P$$



## Feedforward design (2)



Since  $G_{ff} = G_m/P$  should be stable, causal and proper we find that

- Unstable zeros of  $P$  must be included in  $G_m$
- Time delays of  $P$  must be included in  $G_m$
- The pole excess of  $G_m$  must not be smaller than the pole excess of  $P$

Take process limitations into account!



## Feedforward design – example

Process:

$$P(s) = \frac{1}{(s+1)^4}$$

Selected reference model:

$$G_m(s) = \frac{1}{(sT_m + 1)^4}$$

Then

$$G_{ff}(s) = \frac{G_m(s)}{P(s)} = \frac{(s+1)^4}{(sT_m + 1)^4} \quad G_{\infty}(\infty) = \frac{1}{T_m^4}$$

Fast response (small  $T_m$ ) requires high gain in  $G_{ff}$ .

Bounds on the control signal limit how fast response we can obtain in practice



## Lecture 4 – summary

Frequency domain design:

- Good mapping between  $S$ ,  $T$  and  $L = PC$  at low and high frequencies (mapping around cross-over frequency less clear)
- Simple relation between  $C$  and  $L \Rightarrow$  “easy” to shape  $L$
- Lead-lag design: iterative procedure

Feedforward design

- Must respect unstable zeros, time delays and pole excess of plant